



PART NUMBER

**PFF25-1220**

DESCRIPTION

**LOWER TORQUE MOUNT INSERT**

INSTALLATION GUIDE

**Contents (parts per pack):**

2 x Polyurethane Bushes

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

**Fitting Instructions:**

1. Remove the lower torque mount from the vehicle.
  2. Clean any dirt from the voids within the rubber.
  3. On the FL5 mount, there is an insert ring bonded to the original rubber mount, as shown in **Fig 2**. This will need to be removed before fitting our insert.
  4. Fit the **Powerflex** insert into the rubber mount, matching the shape of the insert to the void.
- N.B.** Applying a small amount of washing-up liquid to the insert may be required to aid assembly.
5. Refit the mount to the vehicle.
  6. Tension all hardware to the manufacturer's recommended torque settings.



Polyurethane Bush

Figure 1

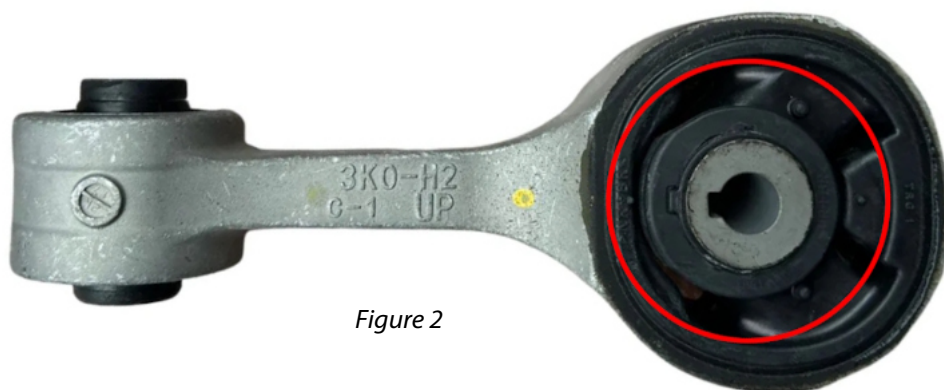


Figure 2